



**NOTE: Order parts by Catalog Number only.
DO NOT order by Reference Number.**

Ref. No.	Catalog No.	Description	Ref. No.	Ref. No.	Catalog Description	Ref. No.	Ref. No.	Catalog Description
1	18867	Shoe & Bracket Assembly	23	63497	Screw	44	63587	Motor Housing
2	18872	Screw	24	63502	Screw	45	63592	Mounting Bracket
3	63422	Insulator Boot	25	63507	Plug	46	63597	Wire Tie
4	63427	Blade Clamp Sleeve	26	63512	Retaining Ring	47	63602	Screw
5	63432	Blade Screw	27	63517	Wobble Plate	48	50017	Brush & Spring
6	71892	Clamp Sleeve (Type 2)	28	63522	Drive Shaft	49	18437	Brush Holder
7	71912	Spring (Type 2)	29	63527	Gear	50	18442	Brush Insulator
8	63437	Screw	30	63532	Bearing	51	63607	Screw
9	63442	Plate	31	63537	Screw	52	63612	Switch Assembly (115V)
10	63447	Felt Seal	32	63542	Spring	53	64917	Switch Assembly (230V)
11	63452	Flat Washer	33	63547	Int. Plate	54	63617	Screw
12	63457	Oil Seal	34	63552	Selector Shaft	55	63622	Screw
13	63462	Screw	35	63557	Knob	56	63627	Handle Set
14	63467	Front Housing	36	63562	Connector	57	63632	Strain Relief
15	63472	Felt Seal	37	63567	Screw	58	63637	Power Cord (115V)
16	63477	Carrier Tube Assembly	38	63572	Felt Seal	59	64922	Power Cord (230V)
17	71907	Clamp Pin (Type 2)	39	18467	Bearing	60	64927	Black Lead Assembly (230V)
18	63482	Recip. Shaft	40	63577	Armature (115V)	61	64932	White Lead Assembly (230V)
19	71902	Roll Pin (Type 2)	41	64907	Armature (230V)	62	64937	Coil (230V)
20	45527	Retaining Ring	42	63682	Screw	63	64942	Circuit Board (230V)
21	63487	Spacer	43	63582	Field (115V)			
22	63492	Bearing		64912	Field (230V)			
				50022	Bearing Mount			